

I1A Magnetic Field Transducers Very Low Noise & Offset Magnetic Transducers with Integrated 1-axis (Y) Hall Probe

DESCRIPTION:

The I1A denotes a range of SENIS Magnetic Fieldto-Voltage Transducers with integrated 1-axis Hall Probe. It measures magnetic fields perpendicular to the probe plane (By).

The Hall Probe contains a CMOS integrated circuit, which incorporates three groups of mutually orthogonal Hall elements and a temperature sensor. The integrated Hall elements occupy very small area (150 μ m x 150 μ m), which provides very high spatial resolution of the probe

The Hall probe is connected with an electronic box (Module E in Fig. 1). The Module E provides biasing for the Hall probe and the application of the spinning-current technique, which cancels offset, low frequency noise and the planar Hall effect.

The additional conditioning of the Hall probe output signals in the electronic box includes Hall signal amplification, high linearization, compensation of the temperature variations, and limitation of the frequency bandwidth.

The outputs of the I1A Magnetic Transducers are available at the connector CoS of the Module E: this is a high-level differential voltage proportional to the measured transverse (Y) component of a magnetic flux density; and a ground-referred voltage proportional with the probe temperature.

KEY FEATURES:

- Integrated CMOS 1-axis Hall Probe (measures magnetic fields perpendicular to the probe plane By)
- Very low noise and offset fluctuations
- Very high linearity
- Negligible inductive loops on the Probe
- Integrated temperature sensor on the probe for temperature compensation

TYPICAL APPLICATIONS:

- Characterization and quality control of permanent magnets
- Development of magnet systems
- Mapping magnetic field
- Quality control and monitoring of magnet systems (generators, motors, etc.)
- Application in laboratories and in production lines, etc.

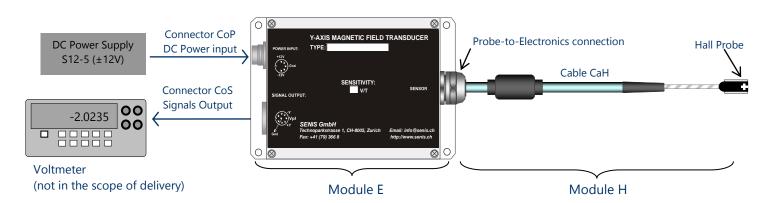


Figure 1.Typical measurement setup with a SENIS magnetic-field-to-voltage transducer with
integrated Hall Probe (Module H) and Electronic (Module E)

I1A Magnetic Field Transducers



Very Low Noise & Offset Magnetic Transducers with Integrated 1-axis (Y) Hall Probe



Figure 2. Photo of a 1-axis magnetic field transducer with integrated Hall Probe

SPECIFICATIONS (Module H):

A number of different geometries/dimensions of Hall probes available that fulfills a wide range of application requirements:

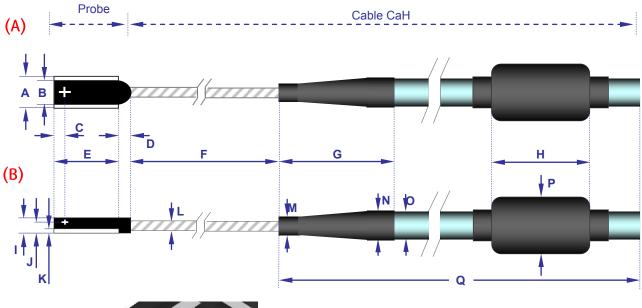
FIGURE	* 511/35		-	
Probe type	A ¹⁾	G ²⁾	K ²⁾	U ²⁾
Ext. dimensions L x W x H (mm)	16.5 x 5.0 x 2.3	42.0 x 2.0 x 0.5	47.0 x 2.0 x 0.5	8.0 x 3.0 x 0.25

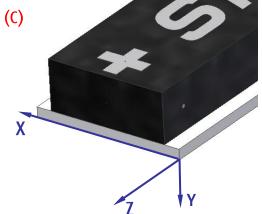
REMARKS:

- 1) Very robust standard package;
- 2) Very thin and long Probes with naked silicon chip. Caution: the naked silicon die is fragile.

The sensor chip is embedded in the probe package and connected to the CaH cable.

PROBE A DIMENSIONS AND CHARACTERISTICS:





Probe & Cable Dimensions & Tolerances [mm]					
G = 35 ± 3	$M = \emptyset 4.0 \pm 0.2$				
H = 30 ± 1	$N = \emptyset 6.0 \pm 0.2$				
$I = 2.3 \pm 0.1$	O = Ø4.9 ± 0.1				
J = 1.3 ± 0.1	P = Ø16 ± 1				
K= 0.4	$Q = X \pm 1\%(X)$				
L = 1.7 ± 0.2					
	$G = 35 \pm 3$ H = 30 ± 1 I = 2.3 ± 0.1 J = 1.3 ± 0.1 K= 0.4				

Figure 1. Dimensions_Sof A Hall probe and cable: (A) Top view; (B) Side view; (C) Isometric view with reference Cartesian coordinate system of the probe head. Magnetic Field Sensitive Point (MFSP) is marked with the white cross.

Dimension	X [mm]	Y [mm]	Z [mm]
Magnetic Field sensitive volume (MFSV):	0.15	0.01	0.15
Position of the center of MFSV: (corresponding to MFSP, see Fig.1)	2.5 ± 0.1	-1.3 ± 0.1	-1.0 ± 0.1
Total Probe external dimensions:	5.0 (ref. 4.0 ± 0.1 (Probe head)	2.3 ± 0.1	16.5 ± 0.1
Angular accuracy of the axes:	$\pm 0.5^{\circ}$ with respect to t	he reference surface	
CaH Cable:	Shielded, with a flexible sleeve on the thicker pa		obe and ferrite
Total length of the CaH cable:	 Standard: 2 m (example of Probe notation: 0YA02) Optional: XX m (example of Probe notation: 0YAxx) Different cable lengths are available upon request. 		

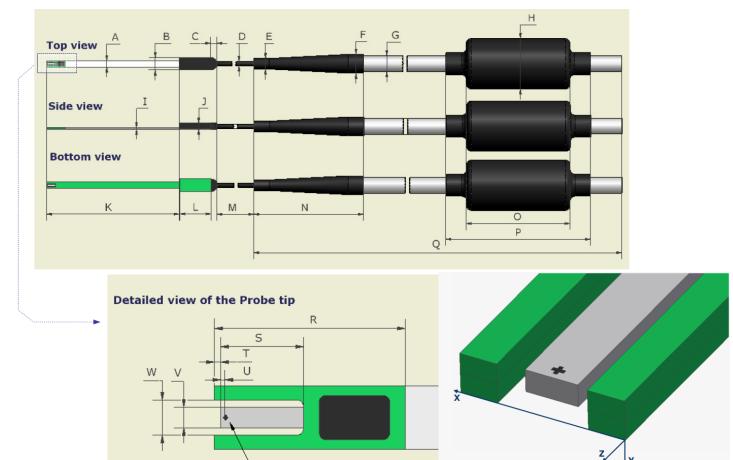


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Hall Probe **G** for I1A Magnetic Field Transducers

Integrated 1-axis (Y) Hall Probe

PROBE DIMENSIONS AND CHARACTERISTICS:

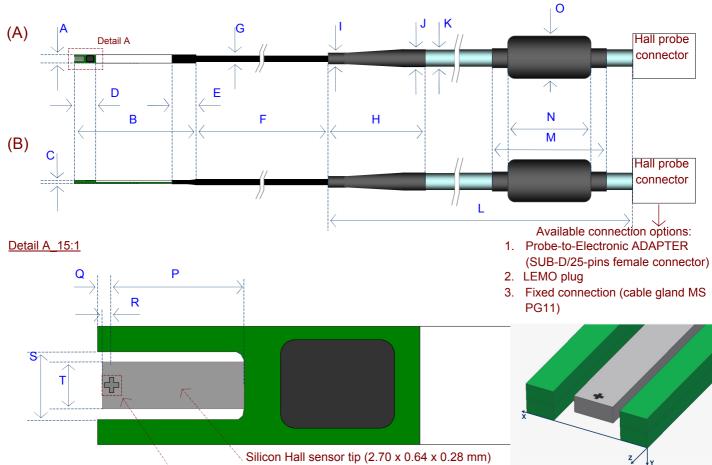


-Field Sensitive Volume (FSV)

[Probe and Cable Dimensions & Tolerances								
	Dimension	[mm]	Dimension	[mm]	Dimension	[mm]	Dimension	[mm]	
	Α	2.0 ± 0.1	G	4.8 ± 0.2	М	50 ± 1	S	2.8 ± 0.1	
	В	4.0 ± 0.1	н	16 ± 1	N	35 ± 3	Т	0.2 ± 0.1	
	С	2.0 ± 0.1	I	0.5 ± 0.1	0	30 ± 1	U	0.15	
	D	1.5 ± 0.2	J	2.0 ± 0.1	Р	50 ± 2	V	0.64	_
	E	3.8 ± 0.2	K	42.3±0.2	Q	XX±1% ¹⁾	W	1.1 ± 0.1	
l	F	6.0 ± 0.2	L	10.0±0.1	R	6.0 ± 0.1			
Din	nension			X [mm	1	Y [mm]		Z [mm]	
	gnetic field se SV)	ensitive volur	ne	0.15		0.01		0.15	
		enter of MFS to MFSP, see	-	1.0 ± 0	.1	-0.4 ± 0.0)5	-0.35 ± 0.	1
				2.0 ± 0.1 Longer, thinne		0.5 ± 0.1 Longer, thinne		42.3 ± 0.2 Lor thinner part	nger,
Tota	al Probe exte	ernal dimensi	•	 4.0 ± 0.1 Shorter, thicker part of the probe 		•		12.0 ± 0.1 Shorter, thicke the probe	r part
Ang	jular accurad	y of the axes	i t	$\pm 0.5^{\circ}$ with respect to the reference surface					
Cał	I Cable		S	Shielded, with a flexible thin part near the probe					
Tot	al length of tl	ne CaH cable	:	 Standard: 2 m (Probe notation: 0YG02) Optional: xx m (Probe notation: 0YGxx) Note: Different lengths are available upon request. 					



PROBE DIMENSIONS AND CHARACTERISTICS:



Silicon Hall sensor tip (2.70 x 0.64 x 0.28 mm)

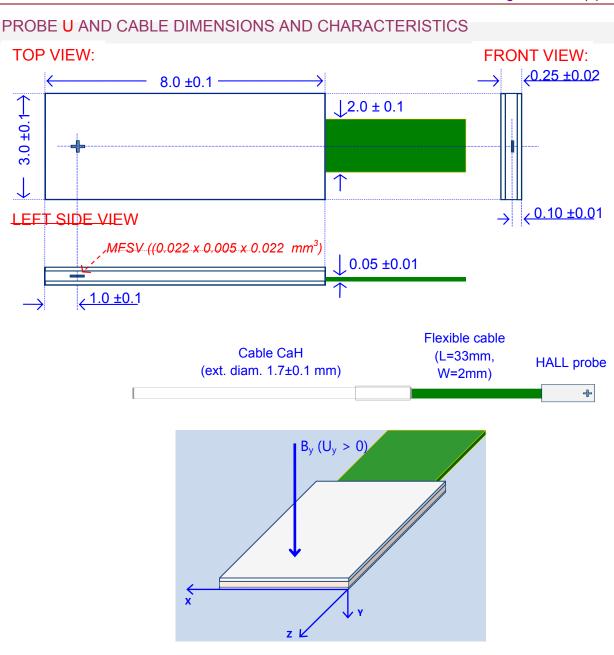
Dimension	[mm]	Dimension	[mm]	Dimension	[mm]	Dimension	[mm]
A	2.0 ± 0.1	F	350 ± 5	K	Ø 4.8 ± 0.2	Р	2.7 ± 0.1
В	47 ± 1	G	Ø 1.1 ± 0.2	L	2'000 ± 20	Q	0.35 ± 0.10
С	0.5 +0.1/-0.0	н	35 ± 3	М	50 ± 2	R	0.15
D	6.0 ± 0.1	I. I.	Ø 3.4 ± 0.2	Ν	30 ± 1	S	1.1 ± 0.1
E	5.0 ± 0.5	J	Ø 5.7 ± 0.2	0	Ø 16 ± 1	Т	0.64

Dimension	X [mm]	Y [mm]	Z [mm]		
Magnetic field sensitive volume (MFSV)	0.15	0.01	0.15		
Position of the center of MFSV (corresponding to MFSP, see	1.0 ± 0.1	-0.4 ± 0.05	-0.35 ± 0.1		
Total Probe external dimensions	2.0 ± 0.1	0.5 +0.1/-0.0	47 ± 1		
Angular accuracy of the axes	± 1° with respect to the reference surface				
CaH Cable	Shielded, with a flexible thin part near the probe				
Total length of the CaH cable (dimension "L" in Fig. 2):	 Standard: 2 m (Probe notation: 0YK02) Optional: xx m (Probe notation: 0YKxx) Note: Different lengths are available upon request. 				



Hall Probe U for I1A Magnetic Field Transducers

Integrated 1-axis (Y) Hall Probe



Dimension	X [mm]	Y [mm]	Z [mm]		
Magnetic field sensitive volume (MFSV)	0.022	0.005	0.022		
Position of the center of MFSV (see Figures 2 and 3)	1.5 ±0.1	-0.10 ±0.01	-1.0 ±0.1		
Total Probe external dimensions	3.0 ±0.1	0.25 ±0.02	8.0 ±0.1		
Angular accuracy of the axes	< $\pm 2^{\circ}$ with respect to the reference surface better than $\pm 0.1^{\circ}$ after calibration				
Total length of the CaH cable:	- Optional: XX r	n (Probe notation: I1A- n (Probe notation: I1A- e lengths are available u	OYUXX)		



MAGNETIC and ELECTRICAL SPECIFICATIONS:

Unless otherwise noted, the given specifications apply for the transverse measurement channel By at room temperature (23°C) and after a device warm-up time of 15 minutes.

Parameter	Value			Remarks	
Standard measurement ranges	± 20mT	± 0.2T	± 2T	± 20T	No saturation of the outputs; Other meas. ranges available
Linear range of magnetic flux density (±B _{LR})	± 20mT	± 0.2T	± 2T	± 2T	Optimal, fully calibrated meas. range
Total measuring Accuracy (@ B < ±B _{LR})	0.1%	0.1%	0.1%	1.0%	See note 1
Output voltages (V _{out})		differ	ential		See note 2
Sensitivity to DC magnetic field (S)	500 V/T	50 V/T	5 V/T	0.5 V/T	Differential output; see note 3
Tolerance of sensitivity (S _{err}) (@ B < ± B _{LR})	0.03%	0.03%	0.03%	0.5%	see notes 3 and 4
Nonlinearity (NL) (@ B < ± B _{LR})	0.05%	0.05%	0.05%	0.5%	See note 4
Temperature coefficient of sensitivity	<	< ± 100 ppm/°	@ Temperature range 23 °C ± 10 °C		
Long-term instability of sensitivity	< 1% over 10 years				
Offset (@ B = 0T) (B _{offs})	<±6 µT	<±20 µT	<±0.2 mT	<±1 mT	@ Temperature range 23 °C ± 5 °C
Temperature coefficient of the offset	<±1 µT/°C	<±4 µT/°C	<±20 µT/°C	<±100 µT/°C	
Offset fluctuation and drift (Δt = 0.05s, t = 100s)	<±5 µT	<±7 µT	<±10 µT	<±50 µT	Peak-to-peak values; See note 5
Output noise					
Noise Spectral Density @ f > 10 Hz (NSD _W)	0.04 µT/ √Hz	0.09 µT/ √Hz	0.12 µT/ √Hz	0.6 µT/ √Hz	Region of white noise
Broad-band Noise (10 Hz to f _T)	depends o	on the custome band	er's specified width	frequency	RMS noise; see note 6
Resolution					See notes 5 - 9
Typical frequency response					
Frequency Bandwidth [f _T]	0.5 kHz 1.0 kHz max 0.5 kHz max 2.5 kHz			Other frequency bandwidths available; Sensitivity decrease -3dB; See note 10	
Output resistance	<	< 10 Ohms, sh	ort circuit pro	of	
Temperature output					
Ground-referred voltage	V⊤ [mV]	= (T [°C] - 23	8°C ± 1°C) x 5	50[mV/°C]	



MODULE E: MECHANICAL AND ELECTRICAL SPECIFICATIONS:

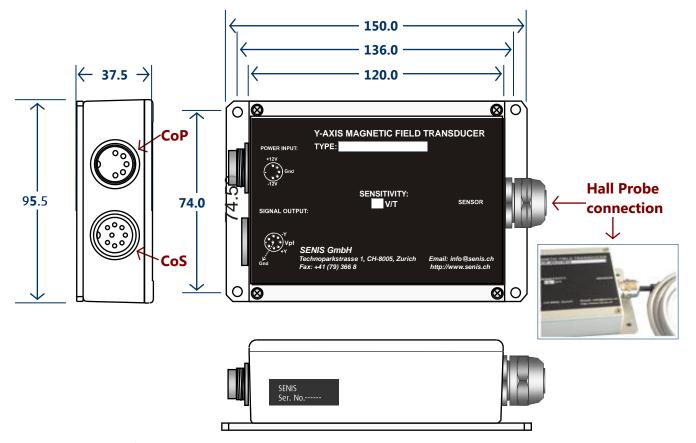


Figure 4. Structure, dimensions and tolerances of the single-channel analogue electronic module

Module E

High mechanical strength, electrically shielded aluminum case [95 $W \times 120 L \times 37 H$ mm] with mounting provision (see *Fig. 4*)

Connector CoS DIN KFV81, 8 poles (Mating plug SV81)	Field signal Y+, Y- Temperature signal Signal common (GND)	Pins 5 and 4, respectively Pin 2 Pin 8
Connector CoP DIN SFV50, 5 poles (Mating plug KV50)	Power, +12V Power, -12V Power common (GND)	Pin 3 Pin 1 Pin 2

Connector CaH

Fixed connection, Cable gland, MS PG11

Optional accessories [Details see the appendix]

DC Power	Voltage: Max. ripple: Current:	±12V nominal, ±2% 80 mVpp ca. ±80 mA
Output Cable	Connector: Output Pins: Cable Length:	SV81 8 could be customized by users
Zero Chamber	Ext. diameter: Int. diameter: Length:	26 ± 1.0 mm 21 ± 0.5mm 200 ± 1.0 mm



Environmental Parameters:		
Operating Temperature	+5°C to +45°C	Option: up to +100°C for the H-Module
Storage Temperature	-20°C to +85°C	

Magnetic Flux Density (B) units (T-tesla, G-gauss) conversion:

1 T = 10 kG 1 mT = 10 G 1 μT = 10 mG

OPTIONS:

DC Calibration

The calibration table of the transducer can be ordered as an option. The calibration table is an Excel-file, providing the actual values of the transducer output voltage for the test DC magnetic flux densities measured by a reference NMR Teslameter. The standard calibration table covers the linear range of magnetic flux density $\pm B_{LR}$ in the steps of $B_{LR}/10$. Different calibration tables are available upon request. By the utilisation of the calibration table, the accuracy of DC and low-frequency magnetic measurement can be increased up to the limit given by the resolution (see Notes 1 and 5 \div 9).

AC Calibration - Frequency Response

Another option is the calibration table of the frequency response. This is an Excel file, providing the actual values of the transducer transfer function (complex sensitivity and Bode plots) for a reference AC magnetic flux density. The standard frequency response calibration table covers the transducer bandwidth, from DC to f_{T} , in the steps of $f_{T}/10$. Different calibration tables are also available upon request. Utilisation of the frequency calibration table allows an accuracy increase of the AC magnetic measurements almost up to the limit given by the resolution (see Notes 1 and 5 ÷ 10).

SENIS Single-Axis Hall probe works well in the B-frequency range from DC to f_T (-3dB point) (B being the density of the measured magnetic flux). In addition to the Hall voltage, at high B–frequencies also inductive signals are generated at the connection probe-thin cable. Moreover, the probe, the cable and the electronics in the E-module behave as a low-pass filter. As a result, the transducer has the "complex" sensitivity of the form:

$$S = S + jS_{II}$$

Here:

- S_H represents sensitivity for the output signal in phase with the magnetic flux density (that is the real part of the transfer function);
- S₁ is the sensitivity with the 90° phase shift with respect to the magnetic flux density (i.e., the imaginary part of the transfer function).

Calibration data can be ordered for S_{H} and S_{I} for the transverse (Y) axis (as an option). This allows the customer to deduce accurate values of the measured magnetic flux density at even high frequencies by an appropriate mathematical treatment of the transducer output voltage V_{out} .



NOTES:

1) The *accuracy* of the transducer is defined as the maximum difference between the actual measured magnetic flux density and that given by the transducer. In other words, the term accuracy expresses the maximum measurement error. After zeroing the offset at the nominal temperature, the worst case relative measurement error of the transducer is given by the following expression:

Max. Relative Error: M.R.E. = S_{err} + NL + 100 × Res / B_{IR} [unit: % of B_{LR}] Eq. [1]

Here, S_{err} is the tolerance of the sensitivity (relative error in percents of *S*), *NL* is the maximal relative nonlinearity error (see note 4), *Res* is the absolute resolution (Notes 6÷10) and B_{LR} is the linear range of magnetic flux density.

- 2) The output of the measurement channel has two terminals and the output signal is the (differential) voltage between these two terminals. However, each output terminal can be used also as a single-ended output relative to common signal. In this case the sensitivity is approx. 1/2 of that of the differential output (*Remark: The single-ended output is not calibrated*).
- 3) The *sensitivity* is given as the nominal slope of an ideal linear function $V_{out} = f(B)$, i.e.

$$V_{OUT} = S \times E$$

Eq. [2]

Eq. [4]

where V_{out} , S and B represent transducer output voltage, sensitivity and the measured magnetic flux density, respectively.

4) The **nonlinearity** is the deviation of the function $B_{\text{measured}} = f(B_{actual})$ from the best linear fit of this function. Usually, the maximum of this deviation is expressed in terms of percentage of the full-scale input. Accordingly, the nonlinearity error is calculated as follows:

$$NL = 100 \times \left[\frac{V_{out} - V_{off}}{S'} - B / B_{LR} \quad (for - B_{LR} < B < B_{LR}) \right]$$

Notation:

B = Actual testing DC magnetic flux density given by a reference NMR Teslameter

V_{out}(B)–*V_{off}* = Corresponding measured transducer output voltage after zeroing the Offset

S' = Slope of the best linear fit of the function $f(B) = V_{out}(B) - V_{off}$ (i.e. the actual sensitivity)

 B_{LR} = Linear range of magnetic flux density

Tolerance of sensitivity can be calculated as follows:

Tolerance of sensitivity = $100 \times |S' - S| / S$

- **5)** This is the "6-sigma" peak-to-peak span of offset fluctuations with sampling time Δt =0.05s and total measurement time t=100s. The measurement conditions correspond to the frequency bandwidth from 0.01Hz to 10Hz. The "6-sigma" means that in average 0.27% of the measurement time offset will exceed the given peak-to-peak span. The corresponding root mean square (RMS) noise equals 1/6 of "Offset fluctuation & drift".
- 6) Total output RMS noise voltage (of all frequencies) of the transducer. The corresponding peak-to-peak noise is about 6 times the RMS noise. See also Notes 7 and 8.
- **7)** Maximal signal bandwidth of the transducer, determined by a built-in low-pass filter with a cut-off frequency f_T . In order to decrease noise or avoid aliasing, the frequency bandwidth may be limited by passing the transducer output signal trough an external filter (see Notes 8 and 9).



8) *Resolution* of the transducer is the smallest detectable change of the magnetic flux density that can be revealed by the output signal. The resolution is limited by the noise of the transducer and depends on the frequency band of interest.

The **DC** resolution is given by the specification "Offset fluctuation & drift" (see also Note 5). The worstcase (**AC** resolution) is given by the specification "Broad-band noise" (see also Note 6). The resolution of a measurement can be increased by limiting the frequency bandwidth of the transducer. This can be done by passing the transducer output signal trough a hardware filter or by averaging the measured values. (Caution: filtering produces a phase shift, and averaging a time delay!) The RMS noise voltage (i.e. resolution) of the transducer in a frequency band from f_L to f_H can be estimated as follows:

$$V_{nRMS-B} \approx \sqrt{NSD_{1f}^2 \times 1Hz \times ln\left(\frac{f_H}{f_L}\right) + 1.57 \times NSD_W \times f_H}$$
 Eq. [5]

Here NSD_{1f} is the 1/f noise voltage spectral density (RMS) at f=1Hz; NSD_w is the RMS white noise voltage spectral density; f_L is the low, and f_H is the high-frequency limit of the bandwidth of interest; and the numerical factor 1.57 comes under the assumption of using a first-order low-pass filter. For a DC measurement: $f_L=1/measurement$ time. The high-frequency limit can not be higher than the cut-off frequency of the built-in filter f_T : $f_H \leq f_T$. If the low-frequency limit f_L is higher than the corner frequency f_C , then the first term in Eq. (5) can be neglected; otherwise: if the high-frequency limit f_H is lower than the corner frequency f_C , than the second term in Eq. (5) can be neglected. The corresponding peak-to-peak noise voltage can be calculated according to the "6-sigma" rule, i. e., $V_{nP-P-B} \approx 6 \times V_{nRMS-B}$.

- 9) According to the sampling theorem, the sampling frequency must be at least two times higher than the highest frequency of the measured magnetic signal. Let us denote this signal sampling frequency by f_{samS} . However, in order to obtain the best signal-to-noise ratio, it is useful to allow for over-sampling (this way we avoid aliasing of high-frequency noise). Accordingly, for best resolution, the recommended physical sampling frequency of the transducer output voltage is $f_{samP} > 5 \times f_T$ (or $f_{samP} > 5 \times f_H$), if an additional low-pass filter is used (see Note 7). The number of samples can be reduced by averaging every N subsequent samples, $N \le f_{samP} / f_{samS}$.
- **10)** When measuring fast-changing magnetic fields, one should take into account the transport delay of the Hall signals, small inductive signals generated at the connections Hall probe-thin cable, and the filter effect of the electronics in the E-Module. Approximately, the transducer transfer function is similar to that of a first-order Butterworth low-pass filter, with the bandwidth from DC to f_T . The filter attenuation is -20 db/dec. (-6 db/oct.). The calibration table of the frequency response is available as an option.